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Doll's clothing

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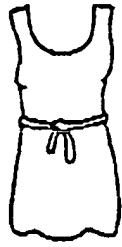


Fig. 1a



Fig. 1b



Fig. 1c

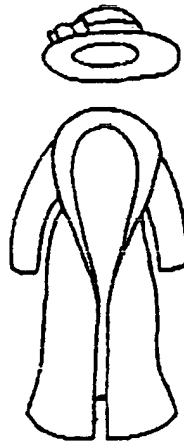


Fig. 1g



Fig. 1d

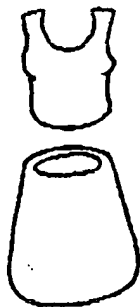


Fig. 1e



Fig. 1f

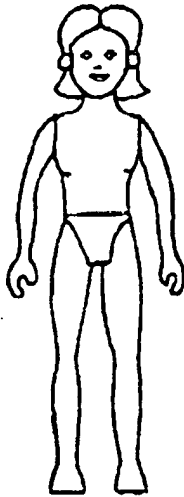


Fig. 2a

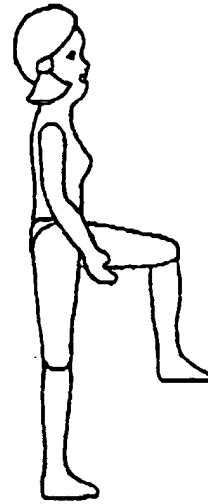


Fig. 2b



Fig. 2c

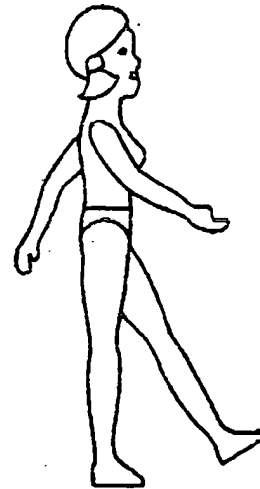


Fig. 2d

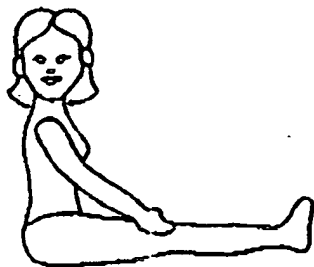


Fig. 2e

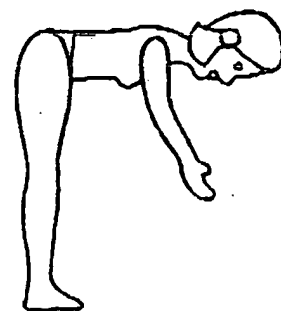


Fig. 2f

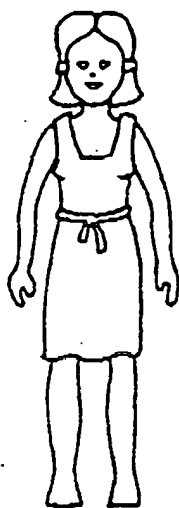


Fig. 3a

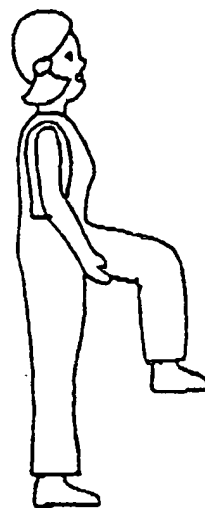


Fig. 3b



Fig. 3c



Fig. 3d

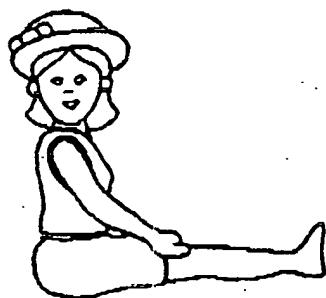


Fig. 3e

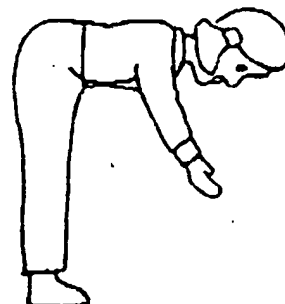


Fig. 3f

DOLL'S CLOTHING

The present invention relates to a doll's garment, a method for the manufacture thereof and to a set comprising a doll and at least one garment therefor.

5 Traditionally, doll's clothes are stitched from fabric, but this is impracticable for making clothes for dolls smaller than about 8cm in height, due to the difficulty experienced in forming the stitches.

10 Various proposals have therefore been advanced for making articles simulating doll's clothing from alternative materials. For example, US-A-4414774 describes fabricating such articles from plastics materials. The articles are said to be "semi-rigid or flexible" but in practice their degree of rigidity is such that they lack realism and appear
15 bulky, cannot be fitted or removed in a life-like manner and are restricted to dolls of a particular shape. In addition, once the doll is clothed, its limbs cannot be moved so that the articles are unsuitable for dolls with articulated limbs.

20 In order to overcome at least some of these disadvantages, from a first aspect, the present invention provides an interchangeable doll's garment made from an elastomeric material or rubber.

5
25 The material may in particular be selected from ethylene vinyl acetate copolymer (EVA) and any of the polymers sold under the registered trade mark "Kraton" by Shell Chemical Co (such as (optionally hydrogenated) styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene and styrene-butadiene block
30 copolymers, styrene-ethylene-butylene block copolymer containing mineral oil, branched styrene copolymer, styrene-butadiene rubber, styrene-butadiene triblock rubber, styrene-isoprene-styrene linear block polymer, styrene-

butadiene radial block copolymer, butadiene-styrene copolymer rubber, or synthetic rubber). Preferably, the average modulus of elasticity of the material is less than 1 MNm^{-2} . More preferably, the 100% modulus of elasticity, measured at a standard test speed of 500mm/min, is between 120 and 350 kNm^{-2} , and still more preferably between 240 and 280 kNm^{-2} . The 300% modulus of elasticity may lie between 440 and 490 kNm^{-2} . Such values provide a material from which garments with sufficient realism can be moulded, whilst avoiding increased difficulty in moulding detail and in removal of the moulded garments from the mould which the inventors have found to occur with highly elastic polymers.

Advantageously, the wall thickness of the garment is from 1 to 3mm.

From a second aspect, the present invention provides a method of manufacturing a doll's garment, comprising moulding an elastomeric material or rubber. Preferably, the garment is injection moulded, but it may alternatively be dip moulded. The material may in particular be selected from those listed above.

From a third aspect, the invention provides a play set comprising a doll having articulated limbs and at least one garment for the doll, the or each garment being made from an elastomeric material or rubber.

The doll is preferably articulated at the shoulders and hips and may additionally be articulated at the elbows and/or the knees. The doll may be less than 8cm in height and in a particular embodiment, the doll is approximately 4cm in height.

The invention will now be described, by way of example only, with reference to the accompanying drawings, in which:-

Figures 1a to 1g show doll's garments according to embodiments of the invention;

Figures 2a to 2f show a doll according to an embodiment of the invention in various different positions; and

5 Figures 3a to 3f show the doll of Figures 2a to 2f dressed in the garments of Figures 1a to 1f respectively.

Figures 1a to 1g show various injection-moulded garments for a doll approximately 4cm in height. More specifically, Figure 1a shows a dress, Figure 1b a pair of
10 dungarees, Figure 1c a gown, Figure 1d a jacket and skirt, Figure 1e a vest and skirt, Figure 1f a jacket and a pair of slacks and Figure 1g a hat and coat. The garments are moulded from elastomeric materials or rubber and are therefore noticeably flexible and elastic, which provides a
15 high degree of realism as compared with prior art garment-simulating articles. The realism is further enhanced by decorating the garment using paint, varnish, glitter etc. Additionally details such as belts, buttons, and collars are provided by the moulding process. In a particular example,
20 the garments are moulded from clear Kraton and painted with a paint of which the modulus of elasticity is compatible with that of the Kraton.

Figures 2a to 2f show a three-dimensional doll which is approximately 4cm in height. The doll is assembled from
25 injection-moulded plastics components and is articulated at the shoulders, hips and knees.

Figures 3a to 3f show the doll of Figures 2a to 2f after fitting of the garments shown in Figures 1a to 1f respectively. Due to their elasticity, the garments can be
30 fitted in a life-like way, i.e., jackets are donned "arms first" and dresses, trousers and skirts are stepped into. However, upper garments may more easily be donned over the feet due to the diameter of the doll's head and the usual

positioning of the arms. Once clothed, the doll's limbs can still be moved. The garments are easily interchanged, even by younger children. One garment can be donned over another, e.g. a jacket over a dress.

- 5 Whilst particular embodiments have been described, the invention is not limited thereto. For example, dolls according to the invention can comprise male figures or figurines and non-human figures as well as female dolls. The garments can include suits, shirts, coats, shorts, 10 cloaks, capes, uniforms, hats, shoes, helmets, armour and scarfs. In addition, the term "garment" as used in this specification should be understood to include any flexible article which can be fitted to the external surface of a doll, including second skins, outfits resembling other 15 animals or creatures and moulded surfaces resembling rock, flames, bones or the like.

Whilst the invention is particularly apt for miniature dolls, it is applicable to dolls of any shape and size.

CLAIMS

1. An interchangeable doll's garment made from an elastomeric material or rubber.

2. A doll's garment according to claim 1, made from
5 a material selected from ethylene vinyl acetate copolymer,
(optionally hydrogenated) styrene-butadiene-styrene,
styrene-isoprene-styrene, styrene-diene, styrene-isoprene
and styrene-butadiene block copolymers, styrene-ethylene-
butylene block copolymer containing mineral oil, branched
10 styrene copolymer, styrene-butadiene rubber, styrene-
butadiene triblock rubber, styrene-isoprene-styrene linear
block polymer, styrene-butadiene radial block copolymer,
butadiene-styrene copolymer rubber, and synthetic rubber.

3. A doll's garment according to claim 1 or 2,
15 wherein the average modulus of elasticity of the material is
less than 1MNm^{-2} .

4. A doll's garment according to claim 3, wherein the
100% modulus of elasticity of the material is between 120
and 350 kNm^{-2} .

20 5. A doll's garment according to claim 4, wherein the
100% modulus of elasticity is between 240 and 280 kNm^{-2} .

6. A doll's garment according to claim 3, 4 or 5,
wherein the 300% modulus of elasticity of the material is
between 440 and 490 kNm^{-2} .

25 7. A doll's garment according to any preceding claim
which has been decorated with paint or varnish.

8. A doll's garment according to any preceding
claim, comprising at least one integrally moulded detail
such as a belt, button or collar.

9. A doll's garment substantially as described herein with reference to any one of Figures 1a to 1g of the accompanying drawings.

10. A method of manufacturing a doll's garment according to any preceding claim, comprising moulding the garment from an elastomeric material or rubber.

11. A method according to claim 10, comprising injection moulding the garment.

12. A set comprising a doll having articulated limbs and at least one garment therefor according to any one of claims 1 to 9.

13. A set according to claim 12, wherein the doll is articulated at the shoulders and hips.

14. A set according to claim 13, wherein the doll is additionally articulated at the elbows and/or knees.

15. A set according to claim 12, 13 or 14 wherein the doll is less than 8 cm in height.

16. A set according to claim 15 wherein the doll is approximately 4 cm in height.

17. A set comprising a doll and at least one garment therefor, substantially as described herein with reference to the accompanying drawings.